BRETFORD™

CDQ2436 CDQ3036 CDQ2442 CDQ3042 CDQ2460 CDQ3060 CDQ2472 CDQ3072 CDQ2484 CDQ3084

4 Leg Classroom Desk with Glides/Casters

Assembly Instructions

Parts List

Qty.	Part No.	Description
1**	SA4236	24 x 36 Wood Top - CDQ2436
	SA4241	30 x 36 Wood Top - CDQ3036
	SA4237	24 x 42 Wood Top - CDQ2442
	SA4242	30 x 42 Wood Top - CDQ3042
	SA4238	24 x 60 Wood Top - CDQ2460
	SA4243	30 x 60 Wood Top - CDQ3060
	SA4239	24 x 72 Wood Top - CDQ2472
	SA4244	30 x 72 Wood Top - CDQ3072
	SA4240	24 x 84 Wood Top - CDQ2484
	SA4245	30 x 84 Wood Top - CDQ3084
4	010-3511	Corner Tie
4	017-0686	Bottom Leg
Models with All Glides		
2	017-0687	R/Front or L/Rear Leg
2	017-0688	L/Front or R/Rear Leg
Models with 2 Glides & 2 Casters		
1	017-0687	R/Front or L/Rear Leg (Glide)
1	017-0688	L/Front or R/Rear Leg (Glide)
1	017-0883	R/Front or L/Rear Leg (Caster)
1	017-0884	L/Front or R/Rear Leg (Caster)

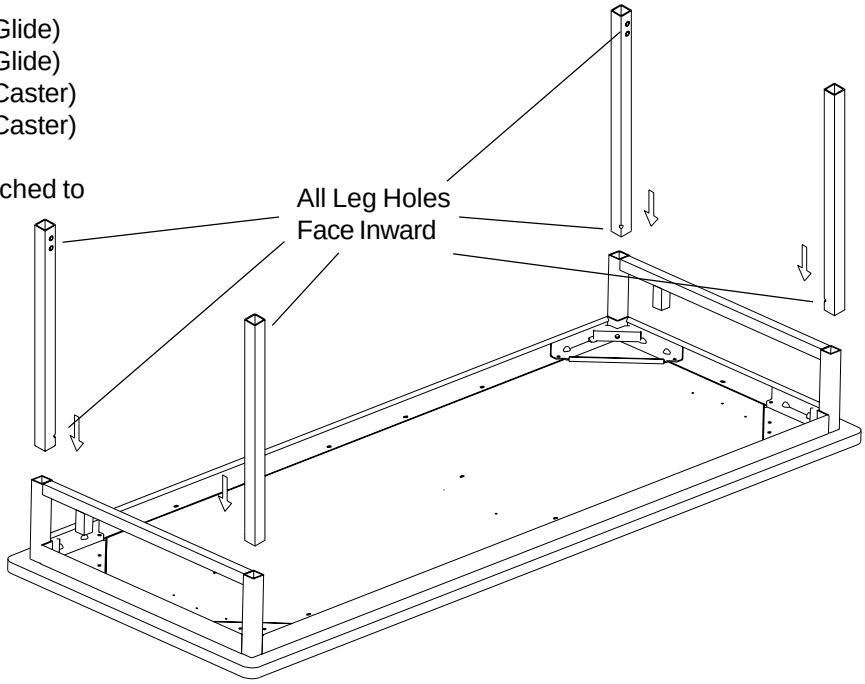
**Skirts and upper leg frame assemblies are attached to the wood top prior to shipment.

Hardware List

Qty.	Part No.	Description
4	030-0852	5/16-18 x 1-1/4" Hex Flange Cap Screws
8	030-0396	3/8-16 x 1/2" Set Screws
4*	015-0084	3/8-16" Glides
		*For Models with glides and casters (2) 015-0084 & (2) 015-0089

Tools Required

Philips Screwdriver
Allen Wrench
Adjustable Wrench

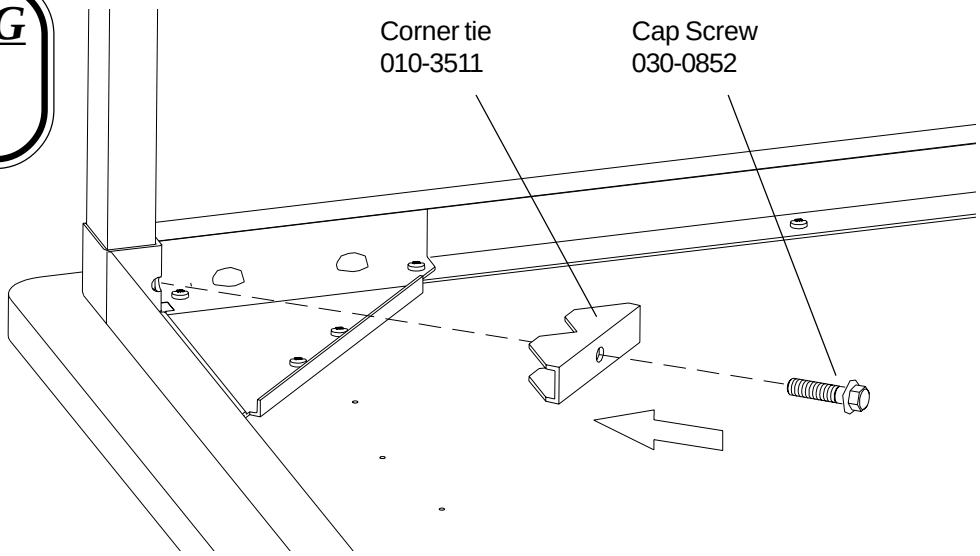


STEP 1

Lay wood top on a carpeted surface as shown. Insert the legs into each corner with holes facing inward as shown.

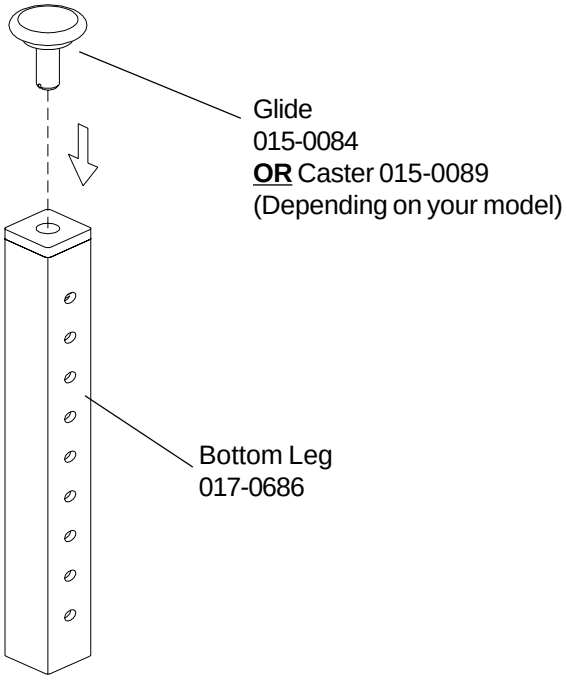
SAFETY WARNING

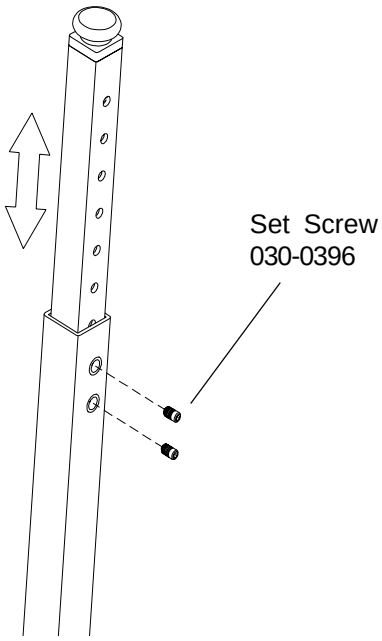
Note: TWO PERSON ASSEMBLY REQUIRED



STEP 2

Secure legs in place with corner ties and cap screws as shown.





STEP 3

Screw glides and/or casters into bottom legs as shown. Glides/casters should be fully installed into legs so that the entire stem is inside of leg.

STEP 4

Position holes in legs so that they face each other. Insert bottom legs into top legs. Set desired height and insert set screws into legs and tighten with Allen wrench. Stand the unit upright.

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